



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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RBT102098
Job Sheet 181812



809

Part No: RBT102098

Job Qty: 1 ea

Part Name: Rigging Cyclic Pitch Stops Fixture Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/9/18

Job Tracking No:

Due Date: 8/22/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT102098 Rev.A IPP Rev. A 18.08.02 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		8/22/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	1 pcs		8/22/18	0.00	1.00	Small Fab-3		DAS
120	QC	1 pcs		8/22/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		8/22/18	0.00	0.00	Packaging3-1		MLL 9-89
140	QC21-SA	1 Ea		8/22/18	0.00	0.00	QC21		DAS

Part Op
Descriptions: 110 - 1-Assemble as per DWG. See note 8.

DAS
21 NOV 06 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT102098-1	Channel	1 Ea (1 ea)	90-Start up Operation	5118615
RBT102098-2	Square Channel	1 Ea (1 ea)	90-Start up Operation	5108268
RBT102098-3	Plate	1 Ea (1 ea)	90-Start up Operation	5101785
RBT102098-4	Screw Assembly	1 Ea (1 ea)	90-Start up Operation	5120465
RBT102098-6	T-Slot Nut	1 Ea (1 ea)	90-Start up Operation	5106592

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBT102098-1	1	0	0
	RBT102098-2	1	0	0
	RBT102098-3	1	0	0
	RBT102098-4	1	0	0
	RBT102098-6	1	0	0

Part Specifications



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could not be found.

Plex 8/9/18 9:47 AM dart.logan.david

Container No: S124335



Part: RBT102098

Job No: 181812

Serial No/Batch: S124335

Revision: A

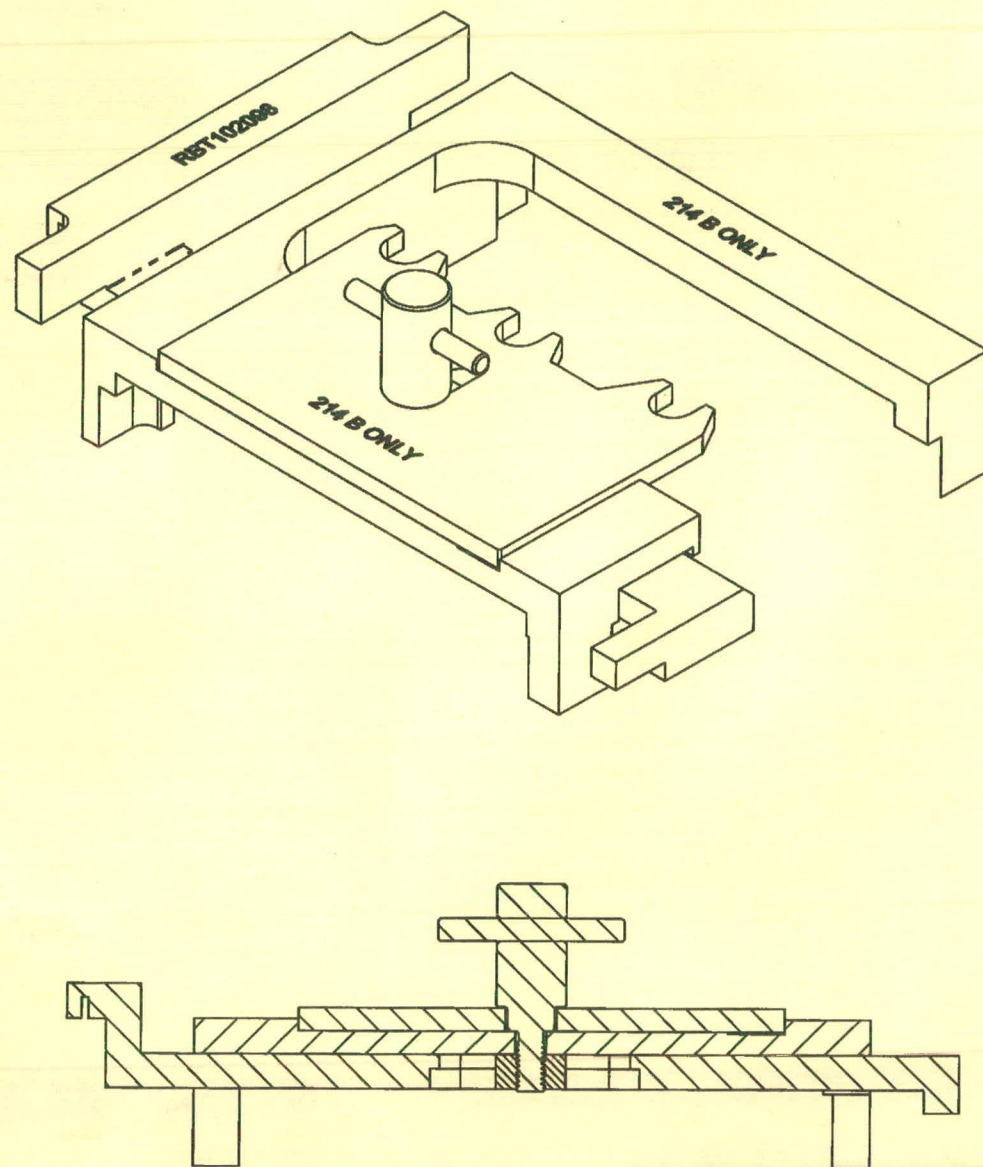
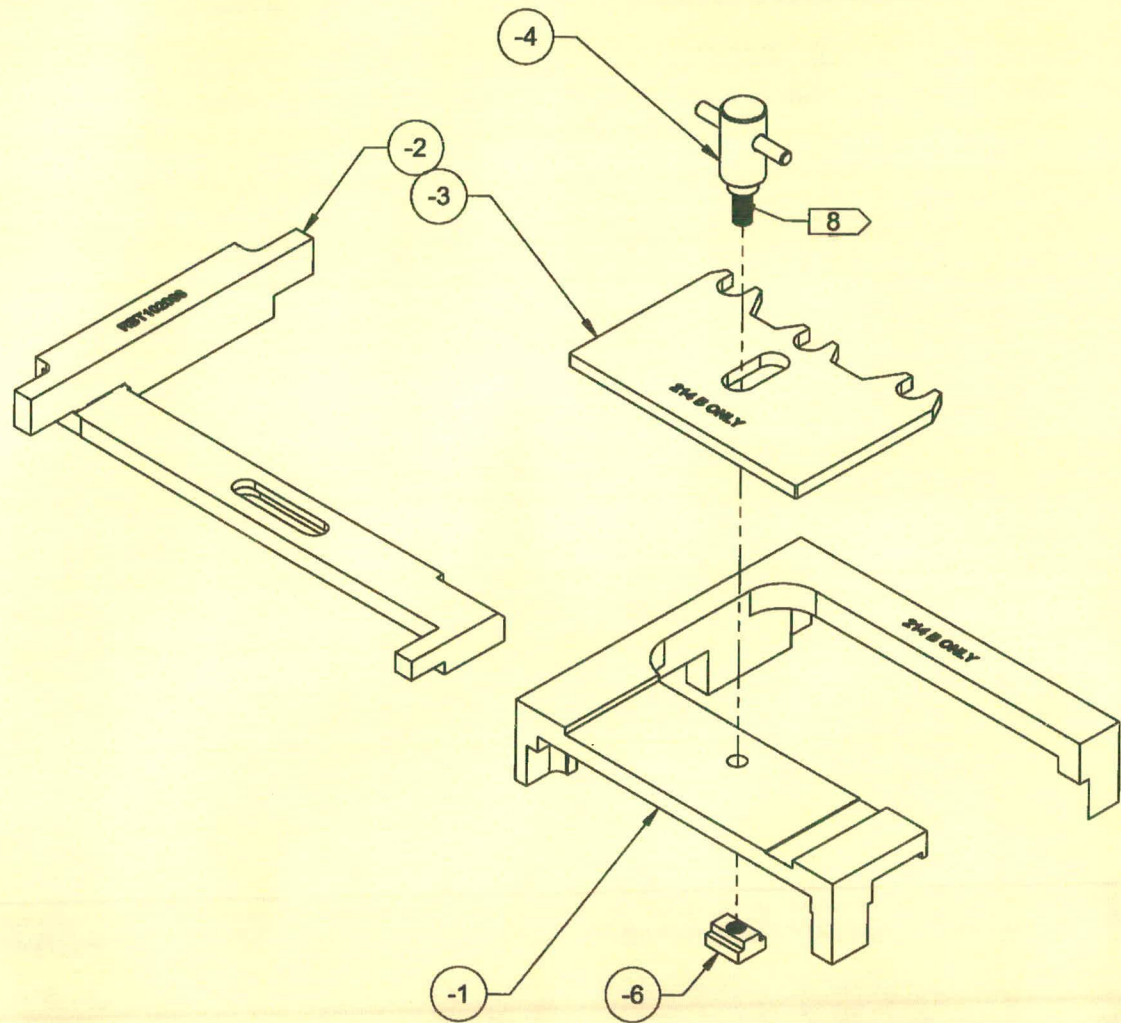
Inspector:

Exp Date:

Instructions:

Date: 11/03/18

ITEM #	QTY	PART #	PART TITLE
-1	1	RBT102098-1	CHANNEL
-2	1	RBT102098-2	SQUARE CHANNEL
-3	1	RBT102098-3	PLATE
-4	1	RBT102098-4	SCREW ASSY
-6	1	RBT102098-6	T-SLOT NUT



RBT102098 RIGGING CYCLIC PITCH STOPS FIXTURE ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES:
 - X.X = +/- 0.1" / +/- 1°
 - X.XX = +/- 0.01" / +/- 0.5°
 - X.XXX = +/- 0.005" / +/- 0.1°
 - X.XXXX = +/- 0.0005" / +/- 0.05°
 - PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) APPLY LOCTITE NICKEL BASED ANTI SEIZE ON THREADS OF ITEM -4 THEN ASSEMBLE WITH ITEM -6, HAND TIGHT

A	NEW ISSUE	18-780	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBT102098	SHEET 1 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE 8/2/2018		RIGGING CYCLIC PITCH STOPS FIXTURE ASSEMBLY	NTS
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